

**Work Order ID 55255**

January 12, 2010 1:21:47 PM

Page 1

Item ID: D4043-9

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 1/12/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-1-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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D4043	PA1 PA3	SA 10/01/27							
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100



Hardinge	Memo	0.00							
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Hardinge CNC Lathe Small

TURN AS PER FOLIO FA888 AND DWG  
 FOLIO REV: PA2  
 DWG REV: PA2

**MATERIAL CERTIFICATION**  
**REQ'D UPON DELIVERY**

110



QC	Memo	0.00							
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Quality Control

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 55255**

Page 2

January 12, 2010 1:21:47 PM

Item ID: D4043-9

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 1/12/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC8- Inspect parts - second check

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

→ S106116

(X)

f

130



Packaging

Packaging

Identify as per dwg & Stock Location: Boxed 0.00

0.00

ID 10.01.20 (1)

140



Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

A. Prototype  
test  
10.01.30

MF 10-1-21

POSITIVE RECALL

EFFECTIVE \_\_\_\_\_ AUTH \_\_\_\_\_

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 1

January 12, 2010 1:21:51 PM

Work Order ID: 55255



Parent Item: D4043-9



Parent Item Name: Bushing

Start Date: 1/12/10

Required Date: 1/25/10

Comments: IPP REV:A NEW ISSUE 10-01-06 JLM VERIFIED BY:DD

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.375		Purchased		No		100	f	19.8734	0.0547			

303 Round Bar 0.375"



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	19.8734	
110379	7.8734	
112041	12	

052 SA 10/01/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	
Inspection Dwg: 4043-5 Rev: PA2		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

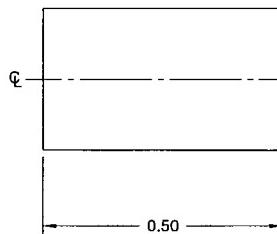
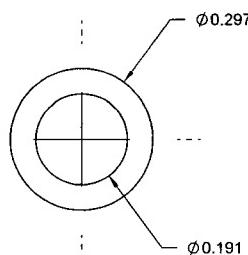
## X First Article      Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	10/04/17	Date:	10/04/17	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1

D C B



W055255

D4043-9 BUSHING



NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
REF DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.006 lbs

8 7 6 5 4 3 2 1

**PRELIMINARY ISSUE**

PF 10.01.18

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAVN	RF	
CHECKED		DRAWING NO.
MFG. APPR.		REV. PA3
APPROVED		D4043
DE APPR.		SHEET 4 OF 4
DATE	10.01.18	TITLE
		SCALE
		RIB ASSEMBLY
		NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Date: 1/15Supplier: MAQUISBatch No: M112741Dart P/O: 8557

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No  N/A   
 Shipment Complete: Yes  No  N/A   
 QC6 Inspection  N/A   
 Work Order  N/A   
 N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>AN 3071 0305</u>		<u>1.2</u>	<u>0</u>	<u>0</u>	<u>1.2</u>	

Initials of receiver (if shipment OK) Level 12 CG

Production/Admin:

Date

Received/Costing

Initial

CG/PC 11274

Location

**Magna Stainless**  
 5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## PACKING LIST

I012786

Page: 1 of 1

SOLD TO:  
**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET

HAWKESBURY , ON  
 K6A 1K7  
 Contact: CHANTAL

SHIP TO:  
**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET

HAWKESBURY , ON  
 K6A 1K7  
 Ship Terms: PREPAID

SPECIAL INSTRUCTIONS

STOCK

MTR: Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	ERYCK BLAIS	(613) 632-5200	(613) 632-1053	8951	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W014131	NET 30 DAYS	NIR:R-557065-1	06/11/09	06/15/09	06/15/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	ALUMINUM FLATS AFL 6061 T6 1/2" x 5" x R/L  20' 174 LB / 3 PC	L024061	6246	3
2		PC	ALUMINUM ROUND BAR ARB 6061 T6 3/4" x R/L  20' 21 LB / 2 PC	L024271	6246	2
1		PC	STAINLESS ROUNDS SRB 303 3/8" x R/L  12'1" 5 LB / 1 PC	L022542	421515	1
1		PC	STAINLESS SQUARES SSQ 316 HR 1-3/4" x R/L  13'8" 136 LB / 1 PC	L009609	902494	1
Bundles: 1				Total	Weight:	336 LB

Received by: \_\_\_\_\_

Date:

Signature:

**DART****Purchase Order**

Date Jun 11, 2009	Page 1
Purchase Order Number PO00008951	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

REVISED**Vendor Address:**

Magna Stainless  
5775 rue Kieran  
St Laurent, Quebec H4S 0A3  
Canada  
Phone (514) 339-1211  
Fax (514) 339-1105

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Jun 11, 2009	N30	yours	Jun 16, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
12.0000	M304B1750X1750	304 bar 1.750" x 1.750"	16/06/2009	No	55.000000	f	660.00
138		Comments: MATERIAL: AISI 304/316 STAINLESS STEEL BAR (NOTE: AISI 303 NOT ACCEPTABLE)					
12.0000	M304R0375	304 ROUND BAR 0.375"	16/06/2009	No	0.958333	f	11.50
		Comments: MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR (NOTE: 303 NOT ACCEPTABLE)					
✓ 12.0083	M303R0375	303 Round Bar 0.375"	16/06/2009	No	0.958333	f	11.51
		Comments: MATERIAL: 303 round bar NOTE: AISI 304/316 NOT ACCEPTABLE					
✓ 60.0000	M6061T6B0500X050	6061-T6 Bar .500 x 5.00	16/06/2009	No	5.250000	f	315.00
		Comments: MATERIAL: 6061-T6 OR 6061-651/6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
✓ 24.0000	M6061T6R0750	6061-T6 Round Bar .750"	16/06/2009	No	1.666666	f	40.00
		Comments: SAME AS ABOVE					
<b>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</b>							

**Comments:**

Tax Summary:  
GST  
ONTPST

51.90  
0.00

Less:  
included tax

0.00

Subtotal

1,038.01

Total tax

51.90

Total purchase order in

CAD Dollars

1,089.91

Entered By: CLAVOIE

Approved By: \_\_\_\_\_



R/V. 8751

## CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes de l' " ALUMINUM ASSOCIATION" ( ANSI H35.1-1997)

D003807 - SA-00578

NOM DU CLIENT : MAGNA STAINLESS INC.

VOTRE NO DE COMMANDE : #03781

NOTRE NO DE COMMANDE : 60474-10

NO DE FILIERE : SA-00578

DESCRIPTION : TIGE RONDE 3/4

ALLIAGE : 6061

TREMPAGE : T6

DURETÉ (WEBSTER) : 15

NO DE COULÉE : 6246

SIGNATURE :

  
GILLES BEGIN

EXTRUSIONS D'ALUMINIUM, PEINTURE ET FABRICATION

23/03/2009

770, CHEMIN OLIVIER, SAINT-NICOLAS, (QUÉBEC) G7A 2N2  
TÉL. : (418) 831-4444 FAX : (418) 831-7400 INWATT : 1-800-704-4244 COURRIEL : extrudex@extrudex.ca

# Chemical Composition By Cast Number/Supplier



## Properties

Cast Number Supplier Date Entered 

Mode

 Inquire Change Add Delete View

1 of 1

Alloy Drop Number % Recycled AlloyType Date Cast Passes Specifications Diameter Alloy Variant Inactive (not in inventory) 

## Chemical Composition

Si  0.6Cr  0.05V  0Sn  0Fe  0.23Ni  0B  0Sr  0Cu  0.21Zn  0.02Zr  0Co  0Mn  0.07Ti  0.02Bi  0Al  0Mg  0.85Ga  0Pb  0Other  0

Done

## Notes

Supplier's Note  
Extruder's Note

P . 14/14  
NO. 3080

## EXTRUDEX Aluminum

26-Mar-09

Report No. 24167

## Tensile Properties of Metals (ASTM-B557)

Test Date 26-Mar-09

Customer MAGNA STAIN

Die No. SA-578

Operator FLOR

Client Info:

Gage Length 2

Phone:

FAX:

Load Cell Capacity (Lbs) 20000

Cross Head Speed (Inches/min) 0.5

Preload Value (Lbs) 30

Notes SA-578, MAGNA STAIN, W.Q., 6061/T6

Test No	Spec ID	Width	Thickness	Area (sq.in.)	Ultimate (lbs)	Ultimate (Kpsi)	Yield (lbs)	Yield (Kpsi)	Total Elong.	Rockwell F' (1)	Rockwell F' (2)	Rockwell F' (3)
23932	SA-578	0.500	0.162	0.0810	3,812	47.1	2,921	36.1	20.6	90.7	90.9	90.4

Mar. 26, 2009 3:24PM

EXTRUDEX Aluminum 411 Christie Road, Woodbridge, Ontario L4L 8N4

Pg 1

(519)745-4444 fax (519)745-0025

Larrendo LOIU (Vizcaya) España  
Correo al apartado 1.323/48080 BILBAO  
T. 34-(4) 471 13 00 Fax. 34-(4) 453 16 36



Quality  
Management  
System  
Approved  
CERT. N.  
820678

ACEROS INOXIDABLES  
**OIARRA**

48793

A.S.A. ALLOYS, INC.  
81 STEINWAY BLVD.  
ETOBICOKE- ONTARIO M9W 6H6 - CAN

WZ Nach:  
Certificado Tipo:  
Certificate Type:  
Certificat Type:  
Datum - Fecha - Date 9 DE MARZO 2006

Prüf-Nr.-Certificado-Certificate-Certifikat

531.828 Rechnung-Factura-Invoice-Facture

Werk-Nr.: N.º de fábrica Our order N. N/Commande N. 811.810	Bestell-Nr.: Pedido n. Your order N. V/Commande N. 055046-CV	Anforderungen/Exigencias/Requirements/Conditions ASTM A 276-05 ASTM A182/A182M-05 ASME SA 182/SA 182M-04 ASME SA 479/SA 479M-04	Werkstoff Material Material Nuance MECAMAX	Marke: Mark: Type: Type: AISI-316-L
				Entspricht: Corresponde: According to: D'après Avec: Auszug-Edition-Edition:

Prüfgegenstand-Perfil de prueba-Item inspected-Profil essayé: Stabstahl-Baras de acero-Steel bars d'acier:

Kenzelch-Distintivo-Distinctif-Identif.

Umfang der Lieferung Objeto del suministro Scope of delivery Objet de la livraison	Prob. N. Pieza N. Sample N. Echantillon N.	Bindf. Bundles Bundes Cofas	Stäbe Bars Bars	Gewicht Peso Kg. Weight Poids	Gegenstand - Designación Shape and size - Produit et dimension	Probe N. Protekt N. Sample N. Echantillon N.	Schmelze - Colada Heat - Coulée
		1	8	1.131LBS	SQUARE 1"3/4	1	902494

Zeichen des Lieferwerts: - Anagramma del suministro:

Trade mark: - Sígn du produktus:

Gussplat Laminiert Rolled Laminé	Geglied. Recortado Arrestado Recutti	Vergütet Beschichtet Hard/Temp. Traité	Normalisierte Normalizado Normalisé Normalized	Abgeschreckt Härtempela Schnell angeschlag Hypertermé	Gebetzt Decapado Plated Decapé	Geschält Trix. baste Rough turned Escaboué	Drehen Torneado Turned Tourné	Geschliffen Rectificado Cantantes grinded Rectifiée	Poliert Pulido Polished Polie	Gezogen Estirado Cold drawn Etiré	ASTM-A 484-05
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Wärmebehandlung:  
Trakturamiento térmico:  
Heat treatment:  
Traitement thermique:

1.060 , 4 HORAS

Grad CA/Veces:  
Grados °C/Azas:  
Degrees CA/Vizes:  
Degrés C/Eaux:

Ergebnis der Prüfungen - Resultados de los ensayos - Test results - Résultats des essais

Abmessungen des Probstabes. Medida de las Pruebas: Dimensions of Specimen. Dimension das Eprüvstücken.	Temp °C Prob. N. Spec. N.	KSI	0,2% Rp. N/mm² MPA	1% Rp. N/mm² MPA	RM N/mm² MPA	A 4d	Z %	Kerbfräse - Resistencia ISO V (J) Impact Test - Résilience	Härte Dureza Hardeza Dureté Härte
	200	1	38.142		84.117	54	72		156

Schemelzenanalyse - Análisis químico - Chemical analysis - Analyse Chimique

Schemelze Cocada Heat Cocida	C. %	Si. %	Mn. %	P. %	S. %	Cx. %	Mo. %	Ni. %	Ti. %	Cu. %	Co. %	N. %
902494	0,019	0,35	1,62	0,028	0,027	16,50	2,06	10,05		0,29	0,120	0,0750

Besichtigung und Ausmessung  
Comprobación visual y medida  
Visual inspection and dimensional checks  
Contrôle visuel et dimensionnel

In Ordnung-Efectue-Satisfactory.

According to TP.316.

ASTM A193/A 193M-05-B8M CL 1, ASME SA193/SA 193M-04-B8M CL 1  
QQ-S-763F-96.COND.A, SAE AMS 5648K-02, SAE AMS 5653F-02.  
NACE MR 0175-08.

Free from mercury contamination  
No Weld Repair.

ACEROS INOXIDABLES OIARRA, S.A.  
Abt. Werkstoffprüfung

EDV/EDP  
Acc. EN 10204

ALFREDO MOLINA

CERTIFICATION MNG.

Der Werkssachverständige

# Acciaierie Valbruna S.p.A.



## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Bestellnr/Purchaser/Client  
VALBRUNA CANADA LTD  
8724 HOLGATE CRESCENT  
CDN-MILTON, ONT L5T 5Z1-CAN

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Item/Usine produtrice

Oggetto Prove: - Annealed Cold Drawn  
Prüfgegenstand/Item Inspected/Finisaggio

Avviso di Spedizione: D-VI08017781  
Lieferanzeige/Packing list/B.L.

Ordine nr: 805-1983 STOCK  
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erhitzungsart/Melting process/Mode d'élaboration

Certificato nr: MEST646076/2008/  
Prüfung/feu/Essai

Conferma ordine nr: EI08008925  
Werks/Our Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Herstellers  
Trade mark  
Signe de l'usine/produtrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Emboss de l'assayeur

Specifiche:  
Anforderungen / Requirements / Exigences

VSI 0 303 HS A,CF  
ASME SA320 2007 B8F e  
ASTM A370 2007B .  
QQ-S-764 B/2 303 A  
(0) SEC.II PT.A 2007 EDITION  
(1) Chemical analysis only.

AMS 5640 U S30300 A  
ASTM A314 97 S30300  
ASTM A582 2005 S30300 A

AMS 5640 U TYPE1 A  
ASTM A320 2007A B8F (1)  
MIL-S-862 B/1 303

0Chemical analysis only.

Qualità: T-303  
Werkstoff/Grade/Nuance

Marca: VPAU188Z VALPLUS

Markenbezeichnung/Brand/Nuance

Punzonatura: 303  
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Produit description Descrip. du produit	Dimensioni - In Abmessungen Dimensions Dimension	Tolleranza Toleranz Allowance Tolerance	Lunghezza - Ft Länge Length Longueur	Colata Schmolze Heat Coulée	Pezzi Stückzahl Peces Pecas	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot n. Lot n.
0060	Round	0,3750	484-06B	12 / 12	421515		4.118	811500630

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt.  
The material has been furnished in accordance with the requirements  
Le matériaux à été trouvés conforme aux exigences

Controllo antimescolanza: OK  
Vorwöhlungsprüfung: spektralanalytisch durchgeführt  
Antimaking testing performed: OK  
Contrôle antimangle fait: i.a.s

Controllo visivo e dimensionale: soddisfa le esigenze:  
Besichtigung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional check:satisfactory  
Contrôle visual et dimensions: satisfaisant

Grain size for ASTM E112 : 5

1)L=longitudinale/längs, O=trasversale/quasi, T=Tangenziale/tangential

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

TEST	Provetta/probe Schnitte/Exzesse Lang Sam Spez. Bleie Dure Dose Winkel 100 mm Lang diam. open mm	°F Posiz. Sieggi Position Positionnement II	Sneravimento Scherung Yield Stress Limite élastique Rp 0,2% k.s.i.	Sneravimento Scherung Yield Stress Limite élastique	Resistenza Strength Yield Stress Limite élastique Rm k.s.i.	Allungamento Elongation Yield Strength Resistance à la traction E 4d %	Strizione Einschränkung Reduction of the Section RA %	Resilienza Kraßschlagarbeit Impact Value Resilience	Durezza Härte Harness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valores demandados	min max	-	-	-	-	-	-	-	140 255
A	8,75	68	L	95	113	32	52		252

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0.5 h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination  
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by TUEV and LLOYD'S

Vicenza, 25/06/08  
VC0008  
(Mod. MCER)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine

M. Rizzotto

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